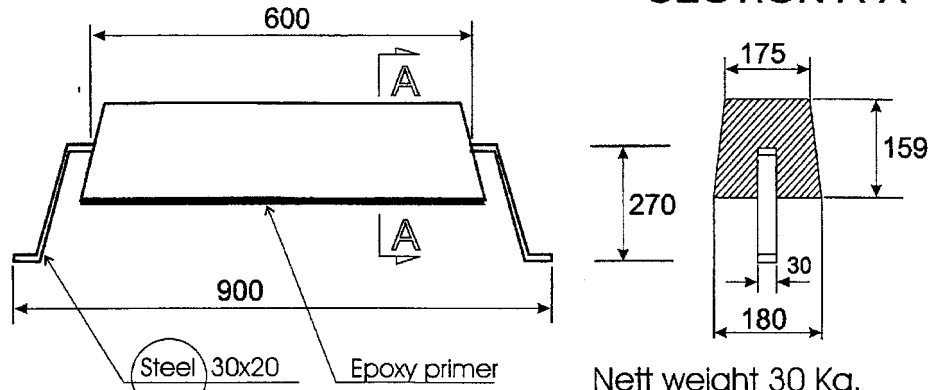


SECTION A-A



Nett weight 30 Kg.
Gross weight 35.5 Kg.

Magnesium alloy:

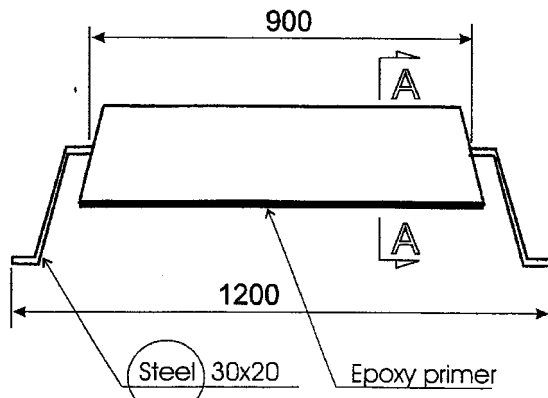
- Mn 0.5 - 1.5
- Al 0.05 max
- Cu 0.02 max
- Fe 0.03 max
- Ni 0.002 max
- Pb 0.01 max
- Si 0.05 max
- Mg remainder

TOT. N° 258 ANODE

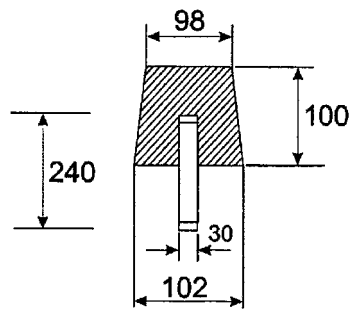
Steel core to be made and surface prepared according to chapter 5 of specification
T699000-410-CAT-10.04-00041
T699000-420-CAT-10.04-00041
Which means but not limited to:
5.2 chemical composition CE shall not exceed 0,45

$$CE = C + \frac{Mn}{6} + \frac{Cr+Mo+V}{5} + \frac{Ni+Cu}{15}$$

5.4 Fabrication
Insert shall be manufactured according to Nace Standard RP 0387-90



SECTION A-A



Nett weight 15 Kg.
Gross weight 21.5 Kg.

Steel 30x20 Epoxy primer

- Magnesium alloy:
- Mn 0.5 - 1.5
 - Al 0.05 max
 - Cu 0.02 max
 - Fe 0.03 max
 - Ni 0.002 max
 - Pb 0.01 max
 - Si 0.05 max
 - Mg remainder

TOT. N° 120 ANODE

Steel core to be made and surface prepared according to chapter 5 of specification
 T699000-410-CAT-10.04-00041
 T699000-420-CAT-10.04-00041
 Which means but not limited to:
 5.2 chemical composition CE shall not exceed 0,45

Mn	Cr+Mo+V	Ni+Cu
6	5	15

5.4 Fabrication
 Insert shall be manufactured according to Nace Standard RP 0387-90